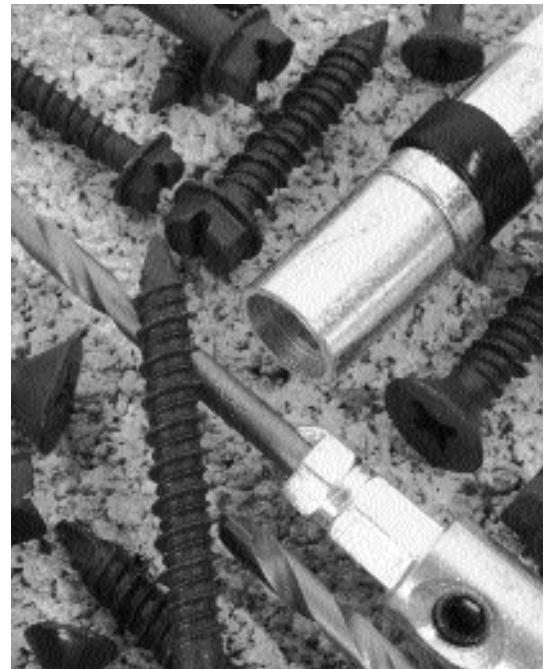


# TAPCON<sup>®</sup>

## The Original Masonry Fastening System

*The original masonry anchor that cuts threads into concrete, brick or hollow block.*



### Applications

- Electrical junction boxes and conduit clips to masonry.
- Wood headers and furring strips to masonry.
- HVAC strapping to masonry.
- Plywood backer boards to masonry.
- Exterior insulation systems to masonry.

### Product Features

- Fast installation ... drill a hole ... drive an anchor.
- Packaged with one Tapcon "close tolerance" masonry drill bit per 100 anchors. Also available in bulk packaging.
- Available in 3/16" and 1/4" diameters and in lengths 1-1/4" - 6".
- Recommended for use in ACQ treated wood.
- Replaces small diameter expansion anchors, plugs and screws in light to medium duty applications.
- No need to pre-spot holes ... and no inserts are required.
- Reversible and removable ... can be installed close to an edge.

### Installation Tools

- Condrive 500<sup>®</sup> - Compact high speed installation tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long.
- Condrive 1000<sup>®</sup> - A multi-purpose tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long.
- Condrive 2000<sup>®</sup> - A highly-automated, high speed, one-step tool designed specifically for repetitive installation of hex head Tapcon anchors of lengths up thru 2-3/4".
- Buildex Condrive Tools are designed to specifically install Tapcon Anchors and to fit standard hammer drills.

### Approvals and Listings

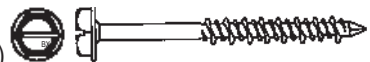
Miami-Dade Approved #03-0114-03, ICBO Approved #3370, SBCCI Approved #9759, City of Los Angeles RR24953

### Product Specifications

**Diameter**..... 3/16" and 1/4"  
**Thread Form**..... Original notched Hi-Lo<sup>®</sup>  
**Point Type**..... Nail  
**Finish**..... Blue Climaseal<sup>®</sup>

### Head Styles

3/16" Diameter: 1/4" slotted hex washer head (HWH)  
 1/4" Diameter: 5/16" slotted hex washer head (HWH)  
 3/16" Diameter: #2 phillips flat head (PFH)  
 1/4" Diameter: #3 phillips flat head (PFH)



### Corrosion Resistance

**Kesternich Results (DIN 50018, 2.0L)**  
 Climaseal • 30 Cycles - 10% or less red rust

**Salt Spray Results (ASTM B117)**  
 • 720 hours - 10% or less red rust

## Selector Guide

Part Number		Description	Drill Bit	Part Number	Fixture Thickness	Common Applications
PFH	HWH					
3169407	3139407	3/16 x 1-1/4"	5/32 x 3-1/2"	3095910	0 - 1/4"	• Mounting brackets; control panels; cable clamps, conduit clips, junction switch and control boxes.
3183407	3153407	1/4 x 1-1/4"	3/16 x 3-1/2"	3098910	0 - 1/4"	
3171407	3141407	3/16 x 1-3/4"	5/32 x 3-1/2"	3095910	1/4 - 3/4"	• 1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable clamps; conduit clips, junction, switch and control box meters.
3185407	3155407	1/4 x 1-3/4"	3/16 x 3-1/2"	3098910	1/4 - 3/4"	
3173407	3143407	3/16 x 2-1/4"	5/32 x 4-1/2"	3096910	3/4" - 1-1/4"	• 1 x 2 wood furring; 3/4" plywood backer boards; metal safety grating.
3187407	3157407	1/4 x 2-1/4"	3/16 x 4-1/2"	3099910	3/4" - 1-1/4"	
3175407	3145407	3/16 x 2-3/4"	5/32 x 4-1/2"	3096910	1-1/4" - 1-3/4"	• 2 x 4 wood nailers
3189407	3159407	1/4 x 2-3/4"	3/16 x 4-1/2"	3099910	1-1/4" - 1-3/4"	
3177407	3147407	3/16 x 3-1/4"	5/32 x 5-1/2"	3097910	1-3/4" - 2-1/4"	• Sill plates; 2 pieces of 2 x 4 or 2 x 6 to masonry. Insulation to masonry.
3191407	3161407	1/4 x 3-1/4"	3/16 x 5-1/2"	3100910	1-3/4" - 2-1/4"	
3179407	3149407	3/16 x 3-3/4"	5/32 x 5-1/2"	3097910	2-1/4" - 2-3/4"	
3193407	3163407	1/4 x 3-3/4"	3/16 x 5-1/2"	3100910	2-1/4" - 2-3/4"	
3181407	3151407	3/16 x 4"	5/32 x 5-1/2"	3097910	2-1/2" - 3"	
3195407	3165407	1/4 x 4"	3/16 x 5-1/2"	3100910	2-1/2" - 3"	
3197407	3167407	1/4 x 5"	3/16 x 6-1/2"	3102910	3-1/4" - 4"	
3203407	3205407	1/4 x 6"	3/16 x 7-1/2"	3206910	4-1/4" - 5"	
3379910		Condrive 500®	For 3/16 and 1/4 diameter, Hex and Flat Heads, lengths up to 3-3/4". For anchors 4" long and above, drill the hole with just the bit, then remove the bit and install with the Condrive 500.			
3103910		Condrive 1000®	For 3/16 and 1/4 diameter, Hex and Flat Heads, lengths up to 3-3/4". For anchors 4" long and above, drill the hole with just the bit, then remove the bit and install with the Condrive 1000.			
3119910		Condrive 2000®	For 3/16 and 1/4 diameter, Hex Head, lengths up to 2-3/4"			

The minimum embedment requirement is 1" and the maximum embedment is 1-3/4".  
One drill bit is provided with every box of 100 pieces.

\*SDS with Hex Drill Bits: 5/32" x 7" SDS Rotary Hammer Drill Bit, Part Number 3311910;  
(\*Condrive 1000 Only) 3/16" x 7" SDS Rotary Hammer Drill Bit, Part Number 3101910.

**Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools and Tapcon Drill Bits) in order to qualify for ITW Buildex system support.**

## Performance Data

PULLOUT IN CONCRETE (3145 PSI, cured 40 days) (lbs)				
Anchor Diameter	Depth of Embedment in Solid Material (inches)			
	1"	1-1/4"	1-1/2"	1-3/4"
3/16"	341 lbs.	581 lbs.	863 lbs.	1059 lbs.
1/4"	718 lbs.	1138 lbs.	1537 lbs.	1860 lbs.

Test Number CH3932/Pittsburgh Testing Laboratories

PULLOUT IN HOLLOW BLOCK				
Anchor Diameter	Depth of Embedment in Solid Material (inches)			
	1"	1-1/4"	1-1/2"	1-3/4"
3/16"	209 lbs.	357 lbs.	468 lbs.	547 lbs.
1/4"	406 lbs.	615 lbs.	851 lbs.	984 lbs.

Test Number CH3748/Pittsburgh Testing Laboratories

SHEAR STRENGTH			
Anchor Diameter	Anchor Embedment	Shear Strength	Shear Strength
		3145 PSI Hard Rock Concrete	Lightweight Hollow Block
3/16"	1-1/4"	852 lbs.	731 lbs.
1/4"	1-1/4"	1604 lbs.	1058 lbs.

Test Number CH3932/Pittsburgh Testing Laboratories

## Installation Guidelines:

### CONDRIVE 500 GUIDELINES:

**STEP 1:** Place drill adapter into 3/8" or 1/2" chuck of standard hammer drill. Place drill bit in drill adapter and tighten set screw. Drill hole a minimum of 1/4" deeper than Tapcon anchor is to be embedded.

**STEP 2:** Phillips Heads may be installed using either side of sleeve. To install a 1/4 diameter Hex Washer Head Tapcon, use large opening side of sleeve (see sleeve label). To install a 3/16 diameter Hex Washer Head Tapcon, use small opening side of sleeve (see sleeve label). Slide opposite side of sleeve over drill bit and snap onto drill bit adapter. NOTE: If driving Hex Washer Head Tapcon, driver will automatically disengage. If driving Phillips Head Tapcon, care must be taken to ensure anchor is not overdriven.

**STEP 3:** Loosen set screw on side of drill adapter with 1/8" Hex Key. Do not remove completely. Replace old drill bit with new one. Align flat side with set screw and tighten screw. Do not overtighten.

### CONDRIVE 1000 GUIDELINES:

**STEP 1:** Place correct drill bit into driver adapter and drill hole 1/4" deeper than depth of embedment.

**STEP 2:** Slide Condrive Installation Tool sleeve over drill bit. Snap hex head or Phillips Socket in place.

**STEP 3:** Insert anchor in socket, position fixture to be fastened, begin to drive Tapcon into pre-drilled hole.

**STEP 4:** The anchor is fully set when the nosepiece of the Condrive Tool automatically disengages from the socket and fixture is secured in place.

*Note: Indicated pull-out and shear failure values were obtained in tests witnessed by Pittsburgh Testing Laboratory personnel. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon® carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.*

*As in the case with all applications, Buildex can only suggest typical fasteners for typical applications and that the connection design is the sole responsibility of the Building Design Engineer, Architect or otherwise responsible person charged with the design of the connection. For further product information, please contact the nearest Authorized Buildex Distributor or the Buildex Technical Service Department at 1-800-323-0720.*

